

STITCH BRIGADE

Designed by Robert Kaufman Fabrics
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Featuring **SEWING WITH SINGER**



Finished quilt measures: 74" x 78-1/2"

Pattern Level: Experienced Intermediate

"I know the ropes and would like to test my skills!"

ROBERTKAUFMAN
F A B R I C S

For questions about this pattern, please email Patterns@RobertKaufman.com.

Fabric and Supplies Needed

Fabric amounts based on yardage that is 42" wide.

Color	Fabric	Name/SKU	Yardage	Color	Fabric	Name/SKU	Yardage
	A	AGZM-15639-199 ANTIQUE	1-1/4 yard (1-1/2 full panels)		E	AGZM-15646-3 RED	1-7/8 yard
	B	AGZM-15647-2 BLACK	7/8 yard		F	AGZM-15646-12 GREY	7/8 yard
	C	AGZM-15646-15 IVORY	3/8 yard		G	AGZM-15645-3 RED	2 yards
	D	AGZM-15646-2 BLACK	1/2 yard	You will also need: 5/8 yards for binding 5 yards for backing			

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Notes Before You Begin

- Read through all of the instructions before beginning.
- All of the seam allowances are 1/4" unless otherwise noted.
- Press seam allowances open unless otherwise noted.
- Width of fabric (WOF) is equal to at least 42" wide.
- Right sides together has been abbreviated to RST.
- Remember to measure twice and cut once!

Cutting Instructions

From Fabric A, fussy cut:

one center panel 31" x 35-1/2"

From Fabric B, cut:

five 2-1/2" x length of fabric strips. Fussy cut where possible to match the print when sewn together. Sew together, end-to-end, and trim to yield:

two 2-1/2" x 37"

two 2-1/2" x 43"

From Fabric C, cut:

four 2-1/2" x WOF strips. Subcut:

two 2-1/2" x 35"

two 2-1/2" x 39-1/2"

From Fabric D, cut:

six 3" x WOF strip. Subcut:

four 3" squares

Sew the remaining strips together, end-to-end, and trim to yield:

two 3" x 49"

two 3" x 58-1/2"

From Fabric E, cut:

five 3" x WOF strips. Subcut:

two 3" x 39"

two 3" x 43-1/2"

four 3" squares for cornerstones

two 3-1/2" squares for HSTs

seven 3" x WOF strips. Sew together, end-to-end, then trim to yield:

two 3" x 73-1/2" side borders

two 3" x 74" top/bottom borders

two 6-1/4" squares for the Flying Geese

ten each of Templates 1-6

From Fabric F, cut:

one 3-1/2" x WOF strip. Subcut:

eight 3-1/2" squares for HSTs

from the remainder of the strip, cut: four 3" squares for cornerstones

seven 1-1/2" x WOF strips. Sew together, end-to-end, then trim to yield:

two 1-1/2" x 71-1/2" side borders

two 1-1/2" x 69" top/bottom borders

twenty each of Templates 1, 2, 4 and 5

From Fabric G, cut:

seven 4-1/2" x WOF strips. Sew together, end-to-end, then trim to yield:

two 4-1/2" x 63-1/2" side borders

two 4-1/2" x 67" top/bottom borders

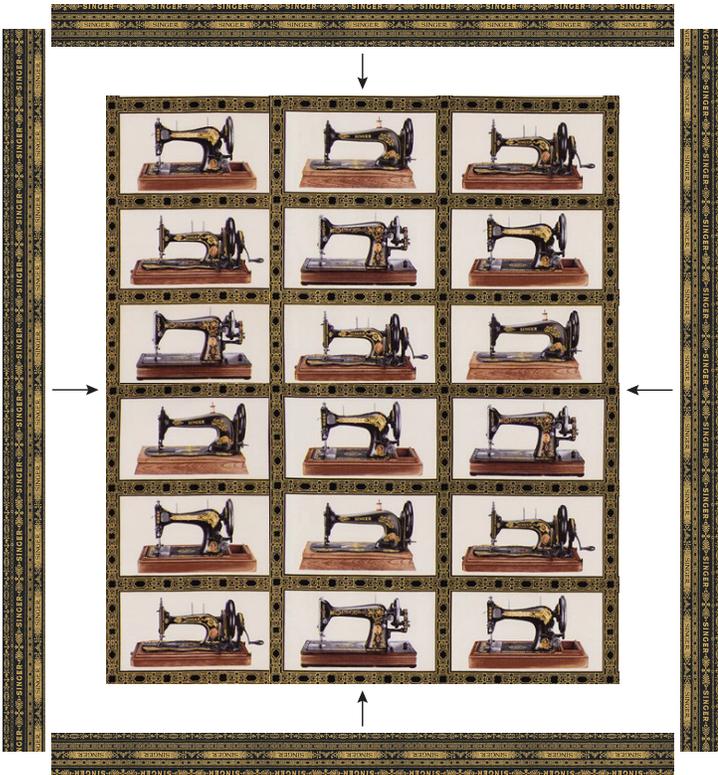
eight 3-3/8" squares for the Flying Geese

ten 3-1/2" squares for HSTs

thirty each of Templates 1, 2, 4 and 5

ten each of Templates 3 and 6

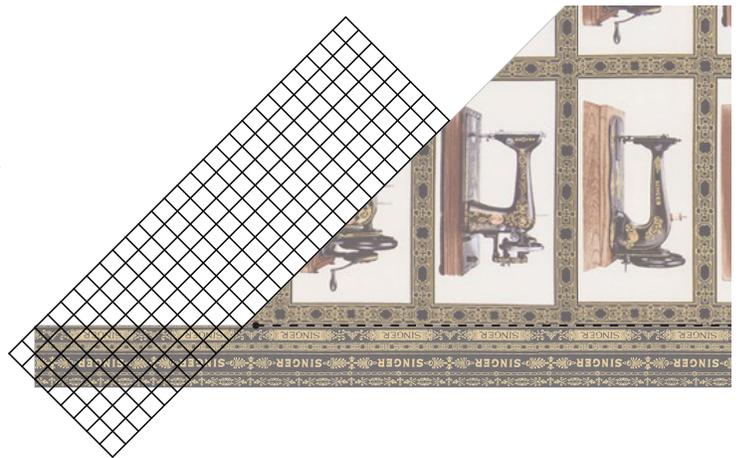
Assemble the Quilt Center



Step 1: Center and pin the Fabric B borders to the corresponding sides of the quilt top (37" strips along the top and 43" strips along the sides). Sew the borders, starting and stopping 1/4" from each end of the quilt top. Repeat for three other sides.

Fold the quilt in half diagonally, right sides together and align two of the borders directly on top of each other.

Use your ruler to draw a line from the corner of the quilt to the edge of the border.



Trim off excess border along line and sew 1/4" in from the edge. Begin at the point where your border stitching had ended and sew to the edge of the border.

Step 2: Sew a 2-1/2" x 39-1/2" Fabric C strip to both sides of the quilt center. Press toward Fabric B. Sew a 2-1/2" Fabric D square to each end of the 35" Fabric C strips. Press toward the Fabric D squares. Sew these units to the top and bottom of the quilt center. Press.

Step 3: Sew a 3" x 43-1/2" Fabric E strip to both sides of the quilt center. Press toward Fabric C. Sew a 3" Fabric F square to each end of the 3" x 39" Fabric E strips. Press toward the Fabric F squares. Sew these units to the top and bottom of the quilt center. Press.

Assemble the Flying Geese

Note: This quilt uses a time saving construction method for making flying geese blocks. You will make the flying geese units four at a time, so do not be alarmed if the cut sizes seem too large for the final block.

Step 4: Pin two 3-3/8" Fabric G squares in opposing corners of a 6-1/4" Fabric E square, RST. The squares will overlap slightly in the center of the large square. Using a ruler, draw a diagonal line through the squares. Repeat with remaining blocks.

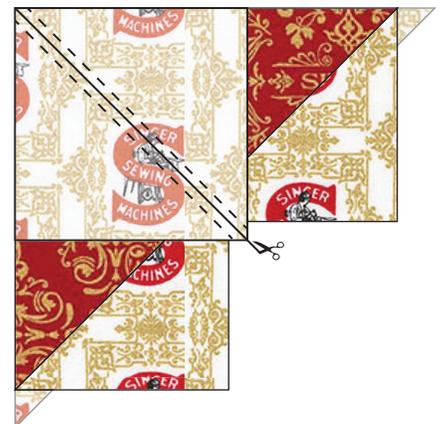


Step 5: Sew scant 1/4" seam on each side of the diagonal line. Set the seam by pressing it flat. Cut along the diagonal line.



Step 6: Press seam toward smaller triangles. Repeat with the second unit.

Step 7: Place one 3-3/8" Fabric G square at the corner of sewn block unit. Draw diagonal line in pencil. Sew a scant 1/4" seam on each side of diagonal line. Set seam (press). Cut along diagonal line.



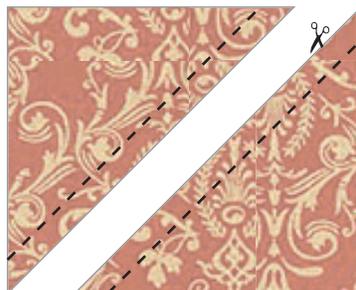
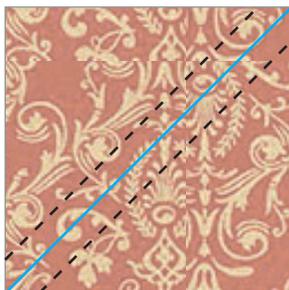
Step 8: Press the seam toward smaller triangle. Trim off small dog ears left by the seam allowance. Trim to 3" x 5-1/2" if necessary. Repeat to make four flying geese blocks.



Step 9: Repeat with all remaining 3-3/8" Fabric G squares 6-1/4" Fabric E squares to make a total of eight flying geese blocks. Set aside for the Outer Pieced Border.

Assemble the Half Square Triangles

Step 10: Pair a 3-1/2" Fabric E and G square right sides together. Mark a line through one diagonal. Sew 1/4" away from both sides of the marked line. Cut along the line, yielding two half-square triangles (HSTs). Press toward the darker fabric and trim the block to 3" square. Repeat to create a total of four E/G HSTs. Set aside for the Outer Pieced Border.



Step 11: Repeat Step 10 to create a total of sixteen F/G HSTs. Trim to 3" square. Set aside for the Outer and Inner Pieced Borders.



Assemble the Pieced Border Units

Step 12: Sew together the following pieces, in this order, to create one inner pieced border unit.

- Fabric G, Template 1
- Fabric F, Template 1
- Fabric G, Template 1
- Fabric E, Template 3
- Fabric G, Template 2
- Fabric F, Template 2
- Fabric G, Template 2



Press seams to the darker fabric. Repeat to create ten units like this.

Step 13: Sew together the following pieces, in this order, to create one inner pieced border unit.

- Fabric F, Template 1
- Fabric G, Template 1
- Fabric E, Template 1
- Fabric G, Template 3
- Fabric E, Template 2
- Fabric G, Template 2
- Fabric F, Template 2



Press seams to the darker fabric. Repeat to create ten units like this.

Step 14: Sew together two flying geese units, two E/G HSTs, two F/G HSTs and five Step 12 units, as illustrated, noting the order and orientation of the units. Repeat to make two.

Step 15: Sew together two Fabric E squares, two F/G HSTs, and five Step 13 units, as illustrated, noting the order and orientation of the units. Repeat to make two.

Step 16: Sew together the following pieces, in this order, to create one inner pieced border unit.

- Fabric F, Template 4
- Fabric G, Template 4
- Fabric E, Template 6
- Fabric G, Template 5
- Fabric F, Template 5
- Fabric G, Template 5



Press seams to the darker fabric. Repeat to create ten units like this.

Step 17: Sew together the following pieces, in this order, to create one inner pieced border unit.

Fabric F, Template 4
Fabric G, Template 4
Fabric E, Template 4
Fabric G, Template 6
Fabric E, Template 5
Fabric G, Template 5
Fabric F, Template 5



Press seams to the darker fabric. Repeat to create ten units like this.

Step 18: Sew together two flying geese units, two F/G HSTs and five Step 16 units, as illustrated, noting the order and orientation of the units. Repeat to make two.

Step 19: Sew together two F/G HSTs and five Step 17 units, as illustrated, noting the order and orientation of the units. Repeat to make two.

Add the Borders

Step 20: Sew the Step 19 border units to the sides of the quilt, noting the orientation of the strip. Press seams to one side.

Step 21: Sew the Step 15 units to the top and bottom of the quilt, noting the orientation of the strip.

Step 22: Sew the 49" Fabric D borders to the top and bottom of the quilt. Press seams to one side. Sew the 58-1/2" Fabric D borders to the sides of the quilt.

Step 23: Sew the Step 18 border units to the sides of the quilt, noting the orientation of the strip. Press seams to one side.

Step 24: Sew the Step 14 units to the top and bottom of the quilt, noting the orientation of the strip.



Step 25: Sew the 4-1/2" x 63-1/2" Fabric G borders to the sides of the quilt center. Press toward the borders. Sew the 4-1/2" x 67" Fabric G top and bottom borders to the quilt center. Press toward the borders.

Step 26: Sew the 1-1/2" x 71-1/2" Fabric F borders to the sides of the quilt center. Press toward the borders. Sew the 1-1/2" x 69" Fabric F borders to the quilt center. Press toward the borders.

Step 27: Sew the 3" x 73-1/2" Fabric E borders to the sides of the quilt center. Press toward the borders. Sew the 3" x 74" Fabric E borders to the quilt center. Press toward the borders.

Templates

Print at 100%.

