

Harden X SI™

Lithium Hardener/Sealer/Densifier/Salt Inhibitor

LEED® EQ Credit 4.1: Low-Emitting Materials: Adhesives & Sealants

TECHNICAL DATA SHEET

PRODUCT DESCRIPTION

SealSource® International, LLC manufactures this premiere hardener/sealer/densifier with the most cutting-edge technology in the industry. The lithium silicate formulation of **Harden X SI™** creates greater density by reacting with the calcium hydroxide in the concrete to form stable, insoluble tri-calcium silica structures. This superior densification process ensures maximum resistance to dusting, abrasion, bacteria, and chemical attack.

Harden X SI™ is sprayed evenly over the area to be treated--there is no need to flush the surface or remove and dispose of any excess material after installation. Treated surfaces not only maintain their sheen against traffic and wear, but over time increases from a satin to glossy finish with regular maintenance. The most durable product of its kind, **Harden X SI™** gives long-term protection in a single application, dramatically reducing maintenance costs and facility downtime.

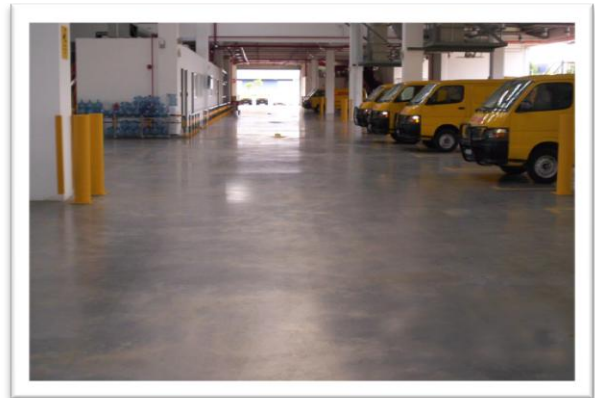
USES

Harden X SI™ is designed for interior or exterior use on new or existing concrete (as noted in ACI Standard 302.1R-89), including tilt-up construction slabs. Its many industrial and commercial applications include roadways, bridge decks, loading docks, marinas, boat lodges, sidewalks, driveways, parking facilities, vehicle showrooms, transportation terminals, manufacturing facilities, distribution centers, sports & entertainment venues, and convention centers.

Harden X SI™ is USDA approved for use in food & drug processing facilities and is safe for incidental contact with food.

ADVANTAGES

- Lithium Technology – allows deeper penetration and a more complete chemical reaction for maximum sealing/hardening/densification
- Salt Protection – meets industry standards
- Maximum Resistance to dusting & abrasion
- No Flushing - material is simply sprayed evenly over the surface with no flushing or removal of excess material
- Durable – one-time installation provides long-lasting protection
- Fast-Drying – dries in 10 minutes, open to traffic in 30 minutes



- Light-Reflective – provides immediate sheen that improves over time with normal wear and maintenance
- Lower Potential for Efflorescence than sodium-based treatments
- Stable In All Environmental Conditions - eliminates expansion/contraction caused by ASR in sodium silicates
- Low-Maintenance Surface – minimal downtime and maintenance costs
- USDA Approved - for incidental food contact
- Environmentally Safe - low VOCs (< 50 g/L), odorless

PHYSICAL PROPERTIES

Form:	Clear, pale light green, water-based solution
Total solids:	16%
Active Ingredients:	100% of total solids
Specific Gravity:	1.11
pH Level:	11.0
Flash Point:	N/A
VOC Content:	< 50 grams/L, 0 lb/gal, or 0 g/L per gallon
Freeze Point:	32° F
Slip Resistance:	Does not change floor friction coefficient
Depth of Surface Penetration:	2-8 mm

PACKAGING

- 55 Gallon Drums (drum containers filled by weight, volume is closely approximate)
- 5 Gallon Pails

MIXING

Harden X SI™ is a single component product. Prior to use shake container or stir for one to two minutes.

APPLICATION METHODS/COVERAGE RATES

The use of a Certified Applicator is required for all national accounts. Please see separate application instruction document for complete application information. **Harden X SI™** may be applied by HPLV, pump-up, airless, backpack, or mechanical sprayer; roller, or brush at these approximately 400-500 sq/ft per gallon (10-12 m²/liter). Rate will vary depending on surface porosity.

DRYING TIME

Dries in 1-2 hours and is ready for traffic as soon as the surface is dry.

SHELF LIFE

Harden X SI™ may be stored for up to one year in unopened, factory-sealed container under normal storage conditions of 55° F - 95° F.

COMPLIANCES

Recommended for use on concrete classes both new and existing surfaces as noted in ACI Standard 302.1R-89

FRICTION TEST DATA

These series of tests were conducted according to ASTM C-1028-96 guidelines. All samples had a machine trowel finish.

RESULTS

Dry untreated specimen	0.710
Wet untreated specimen	0.480
Harden X SI™ treated specimen (wet)	0.470
Harden X SI™ treated specimen (dry)	0.710

INTERPRETATION

Harden X SI™ products do not significantly alter the friction qualities of the surface they are applied to. All standard methods for accident prevention must be used in situations where traction is of concern.

ABRASION TEST DATA

Test Method: Mohs Hardness testing was conducted in conjunction with ASTM C1353 on 3000 psi steel-troweled concrete that had been in place for 10 years. The absolute scale of hardness equivalent is given in parentheses following the Mohs number.

Untreated Concrete	3.5 (9)
Concrete Treated with Harden X SI™	7.0 (100)

The Mohs hardness scale simply consists of 10 minerals arranged in order from 1 to 10. Diamond is rated as the hardest and is indexed as 10; talc as the softest with index number 1.

CHLORIDE INGRESS TEST

Wiss, Janney, Elstner Associates tested the ability of **Harden X SI™** to resist chloride ingress. The test method is based upon techniques developed and used by WJE in a research project of the National Cooperative Highway Research Program as reported in NCHRP No. 244, "Concrete Sealers for Protection of Bridge Structures." For a sealer to meet this standard, it must reduce chloride content by at least 75%.

Untreated	0% reduction
Treated with Harden X SI™	91% reduction

FLEXURAL STRENGTH TEST

Test Method: Per ASTM C-78-94 the standard method for flexural strength of concrete (using simple beam with third-point loading).

Untreated	430
Treated with Harden X SI™	635

SAFETY

- Read Material Safety Data Sheet before using
- Keep out of the reach of children
- Protect from freezing
- Wear safety glasses and rubber gloves
- Do not apply to soft metals
- Do not apply to glass

WARRANTY

SealSource® International, LLC will refund the price of or replace, at its sole election, product it finds to be defective provided the product has been used properly. Except as expressly stated above, the Company makes no warranty of merchantability and no warranty of fitness for any particular purpose, nor does it make any warranty, express or implied, of any nature whatsoever with respect to the product or its use. In no event shall the company be liable for delay caused by defects; loss of use; indirect, special or consequential damages; or for any charges or expenses of any nature incurred without its written consent.